

Page 1 of 1

All amounts are calculated in domestic currency.

Book Amt	
\$215,26	
\$394,43	
108,0000	
0,0000	
0,0000	
\$609,69	
0,0000	

520

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 38668
Ship Date 03Apr17 at 14:45 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID 9,702 LBS
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

① Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC- 33364- 1 Your PO # 35744
STAINLESS STEEL FLAT BAR 304-L HRAP
.625" X 3.00" X 144.0000"

Heat Number 56161509 Tag No 635577

Quantity 12 FT PCS 1 Wt LBS 73

2) Our Order PEC- 33364- 2 Your PO # 35744
ALUMINUM SHEET 2024 -T3
.0400 Nom X 48.0000" X 144.0000"

Heat Number 193066B8 Tag No 635565

Quantity 96.00 SFT PCS 2 Wt LBS 55

TOTAL:

Tags 2 PCS 3 LBS 128

Heat Number
56161509

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 1 SKID GW. 267 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

Page: 1Continued

ALUMINIUM / ALUON / CUIVRE / PLASTIQUE / ACIER INOX
ALUMINUM / BRASS / COPPER / PLASTICS / STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G

No: PEC 38668

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

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 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****

 * WE STOCK STAINLESS STEEL *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

 ***UNE SURCHARGE D'ENERGIE DE \$25.00
 SERA AJOUTEE A CHAQUE COMMANDE.***
 ***POUR VOS BESOINS D'ACIER INOXYDABLE,
 CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

8217-45

Page: 2 Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
 ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 304-L HRAP
.625" X 3.00" X 144.0000"
PART NO.

PO/Rel 35744

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-038668-001

3Apr17

Signed by:

Pg 1/1

BOLLINGHAUS STEEL Bollinghaus Steel, SA DIN EN ISO 9001:2008 TUV CERT No. 01 100 030458		Abnahmeprüfung/Mill Test Certificate/Certif. de Qualidade EN 10204:2004 / 3.1 Unsere innere Verweisung / Our Int. Ref. N°/ref Int 5600032702 000150		No.: / N°.: / Nr.: 0000122704 Datum / Date / Data 07.12.2016																															
Normen / Standards / Normas A81 304/304L, acc. to ASTM A193/A193M-16, A192/A192M-16a, A282-16 Pract. E, A276/A276M-16, A314-15, A320/A320M-16a, A370-16, A479/A479M-16a, P899-12b, ASME SA479/SA479M, SA320/SA320M, SA370, 9AE AMS 1046-753D, AMS 5638H, AMS 5647J, out of section acc. to part 6.5 of EN 10058:2003, execution as per ASTM A484/A484M-16.																																			
Kunde / Customer / Cliente ThyssenKrupp Materials NA 22355 West 11 Mile Road 48051 Southfield Michigan			Endgültiger Kunde / Final Customer / Cliente Final Copper & Brass 8001 ThyssenKrupp Parkway 43819 Northwood, OH																																
Bestell N°/Order N°/Enc.N°. 5400323674-R02			Bestell N°/Order N°/Enc.N°. 5400323674-R02.6																																
Produktgruppe / Product Group / Grupo Produto AISI 304/L FLAT 5/8 X 3"		Gewicht / Weight / Peso 1.154 lb		Bunde / Bundles / Atados 31																															
Werkstoff-Nr. Material-no. Qualidade 1.4307		Werkstoff-Normbezeichnung / Material standard grade / Norma do material X2 CrNi 18-9																																	
Beschreibung / Description / Descrição Stainless steel flat bars, hot rolled, straightened, pickled and annealed. Item N°: SSREC00046 US DFAR 252.225-7009: MELT SOURCE: United Kingdom / MFG: Portugal.																																			
Chemische Analyse in % / Chemical composition in % / Análise química em % <table border="1"> <tr> <td>56101509</td> <td>C</td> <td>0.018</td> <td>Si</td> <td>0.393</td> <td>Mn</td> <td>1.860</td> <td>P</td> <td>0.037</td> <td>S</td> <td>0.026</td> <td>Cr</td> <td>18.750</td> <td>Ni</td> <td>9.260</td> </tr> <tr> <td>RAF+AOD</td> <td>Mo</td> <td>0.420</td> <td>Co</td> <td>0.152</td> <td>Cu</td> <td>0.780</td> <td>N</td> <td>0.070</td> <td>Ti</td> <td>0.003</td> <td>Nb</td> <td>0.014</td> <td>Al</td> <td>0.005</td> </tr> </table>						56101509	C	0.018	Si	0.393	Mn	1.860	P	0.037	S	0.026	Cr	18.750	Ni	9.260	RAF+AOD	Mo	0.420	Co	0.152	Cu	0.780	N	0.070	Ti	0.003	Nb	0.014	Al	0.005
56101509	C	0.018	Si	0.393	Mn	1.860	P	0.037	S	0.026	Cr	18.750	Ni	9.260																					
RAF+AOD	Mo	0.420	Co	0.152	Cu	0.780	N	0.070	Ti	0.003	Nb	0.014	Al	0.005																					
Probe Nr. Test no. Amostra no. 3057935.01.0"		ASTM E399 Kerschlagprobe / Impact Test Resistência (Charpy V) [J]		ASTM A370 Zugfestigkeit / Tensile strength Tensão de ruptura Rm [Kgf]																															
203.0		54.7		59.0																															
66.4		55.9		58.3																															
89.9																																			
Visuelle Kontrolle Visual inspection Inspeção visual OK		ASTM E10 Härte Hardness Durezza (HB)		ASTM A262 Practice E Korrosionsbeständigkeit IC Test Corrosão intersticial OK																															
ASTM A484 Maßkontrolle Dimensional inspection Inspeção dimensional OK		ASTM E112 Korngrösse Grain size Tamanho de grão B.		Wärmebehandlung Heat treatment Tratamento térmico Annealed Quenched 1950 °F (1060 °C) (water quenched)																															
Verwechslungsprüfung Test of identity Teste de identificação OK		Makroskopische Untersuchung Macrographic test Material free from segregation defects. OK		N305 Nuno Silva (D-NS)																															
Bemerkungen / Remarks / Observações Country of origin: Portugal. No weld repair done. Material is free of mercury and radiation contamination.																																			
Hiermit bestätigen wir, dass das Material der oben genannten Spezifikation entspricht. We confirm that this material meets the specification according to the mentioned standards. Confirmamos que este material respeita as especificações de acordo com as normas referidas.																																			

129.K PP

From: ThyssenKrupp Materials NA

Cust.: THYSSENKRUPP MATERIALS CA LTD

Del.: 2405126980

ContAr

ContOr 282239

Wgt.: 73 LB

Date 03/29/2017

Thomas Sanchez

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400324398-10		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR01581		PRODUCT DESCRIPTION: HT Flat Sheet	
KAISER ORDER NUMBER: 1224137	LINE ITEM: 1	SHIP DATE: 12/05/2016	ALLOY: 2024	CLAD: BARE	TEMPER: T3		
WEIGHT SHIPPED: 3294 LB	QUANTITY: 117 PCS EST.	B/L NUMBER: 2063864	GAUGE: 0.0400 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN		
SHIP TO: COPPER & BRASS SALES 905 CARLOW DRIVE UNIT D BOLINGBROOK, IL 60490 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 2058278: LOT 193066B8: 117 pieces

Certified Specifications

AMS 4037/RevQ AMS-QQ-A-25C/4/RevB ASTM B 209/Rev14 CMMP 019/RevD CMMP 025/RevV

Test Code: 1504

Test Results:

LOT: 193066B8 CAST: 300 DROP: 62 INGOT: 4

Melted In USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T3	LT / 02 (Min:Max)	65.9 : 66.2 (454 : 456)	44.4 : 44.5 (306 : 307)	17.9 : 18.7

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.18	4.7	0.55	1.3	0.01	0.10	0.02	0.01	0.00	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
2024	MIN 0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	MAX 0.05
	MAX 0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4442461

Kaiser Order Number: 1224137

Line Item: 1

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405128028

CstAr

CstOr 282339

Wgt.: 55.296 LB

Date 03/30/2017

Thomas Sanchez

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1215 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. * is free of weld repair. * meets the reporting requirements of EN10204, Type 3.1. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Plant Serial: 4442461

Kaiser Order Number: 1224137

Line Item: 1

Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405128028

CstAr CstOr 282339

Wgt.: 55.296 LB Date 03/30/2017

Thomas Sanchez

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024+38.040
 DATE: 17-04-05

PO / BATCH NO.: P035744/MB7237

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 9659ft
 QUANTITY INSPECTED: 9659ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .040
 THICKNESS RECEIVED: .040
 SHEET SIZE ORDERED: 4'x12'
 SHEET SIZE RECEIVED: 4'x12'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N	
CORRECT THICKNESS	Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N	ASTM B 209
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N	HT # 193066B8
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 9</u> DATE: <u>17-04-05</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304 B0.625X3.000
 DATE: 17-04-05

PO / BATCH NO.: P035744/M137237

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 11'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.625
 THICKNESS RECEIVED: 0.650
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	<u>Astm A276</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	<u>H7 # 56161509</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAW 9</u> DATE: <u>17-04-05</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35744

Purchase Order Date 3/27/2017

PO Print Date 3/27/2017

Page Number 1 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
MAR 27 2017

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B0.625X3.000	304 BAR .625 X 3.00	3/31/2017 Yes 3/31/2017		12.13 f	\$23.88	\$289.50
	MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE						
	Line Total:						\$289.50
2	M304R0.375	304 ROUND BAR 0.375	3/31/2017 Yes 3/31/2017		24.00 f	\$2.35	\$56.40
	MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 (NOTE: AISI 303 NOT ACCEPTABLE)						
	Line Total:						\$56.40

PO Instructions: QUOTATION NO, PEC ST-31348, PEC ST-32561

Note:

3/27/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35744

Purchase Order Date 3/27/2017

PO Print Date 3/27/2017

Page Number 2 of 7

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA (Free Carrier)

3 M304R1.000 304 round bar 1.00 3/31/2017
Yes
3/31/2017

12.00 \$8.25 \$99.00
f

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

4 M304RO.750 304 SS Roundbar .750 3/31/2017
Yes
3/31/2017

24.00 \$5.29 \$126.92
f

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

5 M304S16GA 304/316 Sheet .063 3/31/2017
Yes
3/31/2017

40.00 \$5.38 \$215.00
sf

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

8817-03-29

PO Instructions: QUOTATION NO, PEC ST-31348, PEC ST-32561

Note:

3/27/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35744

Purchase Order Date 3/27/2017

PO Print Date 3/27/2017

Page Number 3 of 7

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

		Line Total:		\$215.00
6	M6061T6B0.500X06.000	6061-T6 Bar .500 x 6.00	3/31/2017 Yes 3/31/2017	12.00 f
		Line Total:		\$119.40
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				
7	M6061T6B0.750X02.000	6061-T6 Bar .750 x 2.00	3/31/2017 Yes 3/31/2017	12.00 f
		Line Total:		\$119.40
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				
		Line Total:		\$77.00

PO Instructions: QUOTATION NO, PEC ST-31348, PEC ST-32561

Note:

3/27/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35744**

Purchase Order Date 3/27/2017

PO Print Date 3/27/2017

Page Number 4 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

VENDOR'S TRUCK

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

8 M6061T6B00750X00.125 6061-T6 Bar .750 x .125 3/31/2017
Yes
3/31/2017

20.00
f

\$2.75 \$55.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

9 M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00 3/31/2017
Yes
3/31/2017

12.00
f

\$7.50 \$90.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

10 M6061T6B2.000X01.250 6061-T6 Bar 2.00 x 1.25 3/31/2017
Yes
3/31/2017

24.00
f

\$7.35 \$176.40

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: QUOTATION NO, PEC ST-31348, PEC ST-32561

Note:

3/27/2017

8217-0329



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35744

Purchase Order Date 3/27/2017

PO Print Date 3/27/2017

Page Number 5 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

11	M6061T6B4.500X4.500	6061-T6 Aluminum Bar 4.500" X 4.500"	3/31/2017	4.00	\$75.75	\$303.00
			No	f		
			3/31/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12	M5052H32S.063	5052-H32 .063 Sheet	3/31/2017	32.00	\$2.97	\$95.00
			Yes	sf		
			3/31/2017			

MATERIAL: 5052-H32 ALUMINUM SHEET AS PER
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

Line Total: \$95.00

PO Instructions: QUOTATION NO, PEC ST-31348, PEC ST-32561

Note:

3/27/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35744

Purchase Order Date 3/27/2017

PO Print Date 3/27/2017

Page Number 6 of 7

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA (Free Carrier)

13 M6061T6S.063

6061-T6 .063 Sheet

3/31/2017

Yes

3/31/2017

96.00

sf

\$3.40

\$326.80

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total:

\$326.80

14 M2024T3S.040

2024-T3 .040 sheet

3/31/2017

Yes

3/31/2017

96.00

sf

\$5.47

\$525.00

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037
OR ASTM B209

Line Total:

\$525.00

PO Instructions: QUOTATION NO, PEC ST-31348, PEC ST-32561

Note:

3/27/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35744**

Purchase Order Date 3/27/2017

PO Print Date 3/27/2017

Page Number 7 of 7

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

15 71401-45

PROCUREMENT
QUALITY CLAUSES

3/31/2017

1.00

\$0.00

\$0.00

No

3/31/2017

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Split 03 2017

Line Total: \$0.00

PO Total: \$2,554.42

PO Instructions: QUOTATION NO, PEC ST-31348, PEC ST-32561

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 3/27/2017